



Image Source: Ulan Coal (2008, 2010, 2014)  
 Data Source: Ulan Coal (2014)

**Legend**

- |  |  |
|--|--|
| Existing Colliery Holding Boundary                     | Constructed Infrastructure Corridor                        |
| UCML Continued Operations Project Approval Area        | Existing Access Road                                       |
| MLA 475  | Existing Vent Shaft Compound                               |
| Approved Ulan West Mine Plan                           | Existing Dewatering Bore Compound                          |
| Proposed Conceptual Ulan West Mine Plan                | Proposed Realigned Dewatering Bore Compound                |
| Approved Infrastructure Corridor                       | Proposed New Ventilation Shaft Compound                    |
| Approved Infrastructure Corridor Not to be Constructed | Proposed Realigned Ventilation Shaft Compound              |
| Proposed Infrastructure Corridor                       | Potential Location of Realigned Ventilation Shaft Compound |

**FIGURE 2.3**  
**Proposed Ulan West Modification**